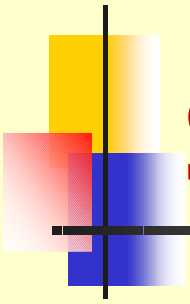
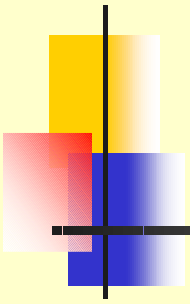


Status at TRIUMF

- Module Production Status
- Production Changes
- Material Production Status
- Status of Module Shipping Frame
- QC Status



Production Changes

- Moved to `MPI' method for compressing stack while measuring stack height
- Ultra-sonic plate cleaning bath repaired

  → Plate washing restarted (~8 plates/day)
- Still fighting humidity problems; some days no PAD/EST board cutting possible

  → Parts to improve dehumi-difier system ordered

Module Production Status

- 2 modules completed and shipped to CERN
  - arrival: ~03/07/00
- 1 module completed at TRIUMF
- 1 module under HV test
- 1 module stacked; ready to be wired
- 1 module being stacked
- (2 modules at CERN ready for restacking)

Material Production Status

- # of PAD boards: 939

  no new production since april LArg week
- # of EST boards: 686

  approx 300 produced since april Larg week
- # of Honeycomb: 3375

  no new production yet but HC cut area soon ready for restart
- # of XC blanks cut: 11644

  production well under way for sept. delivery to LPI

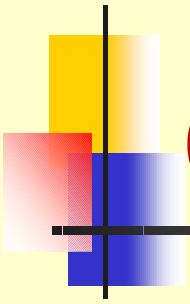
Material Production Status (cont)

- Bond-ply available for two more months; new delivery expected in two months

  → Production at TRIUMF will stop in case of late delivery

Status of Module Shipping Frame

- Shipping marriage frames arrived at TRIUMF (ready to accept complete modules)
- Suspension frame currently being manufactured
- Base plate of suspension frame currently being mounted
- Estimated time for container to arrive: ~mid July



QC Status

- Updated version version of QC procedures available on HEC QC page at CERN
- DB changes for module/layer stacking checklists
- Status of DB
  - All components (PAD, EST, HC, cu plates) checklists up to date
  - Module/layer stacking forms being entered (1.5 modules still missing)