A.Moiseev
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STATUS
of the HEC project at Protvino

- The metal components of the modules CR10 and CR11 have been successfully produced at the IHEP workshop according to the schedule.
- Because during production of the module CR15 one coppeg plate with the significant deviation of the thickness from 50.00 mm has passed undetected through the workshop QC the additional test on the plates thickness is now conducted when the plates are brought from the workshop to the stacking site.
- Before stacking two reference posts have been moved on their proper places, as has been asked by Roy Langstaff. The small installation for vacuuming of HC mats "a la TRIUMF" has also been put into operation.
- At present both modules are already stacked. Since the relative humidity during stacking never exeeded 40% we have no problems with leakage currents in HC mats.
- Now both modules are subjected to the long term HV test but because the "harness crisis" only one of them, CR10, will be equipped with a signal and calibration cables. We expect to equip CR11 at CERN.
- Besides of these modules we plan to produce in this year 3 modules else, but by now have the copper for 2 of them.
- The stacking of these modules will be started in Sept. because before this date stacking site will be occupied by the modules, produced at "Molnija" plant (ISTC).

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Produced at IHEP
washer plates are prepared for sending
to CERN in March