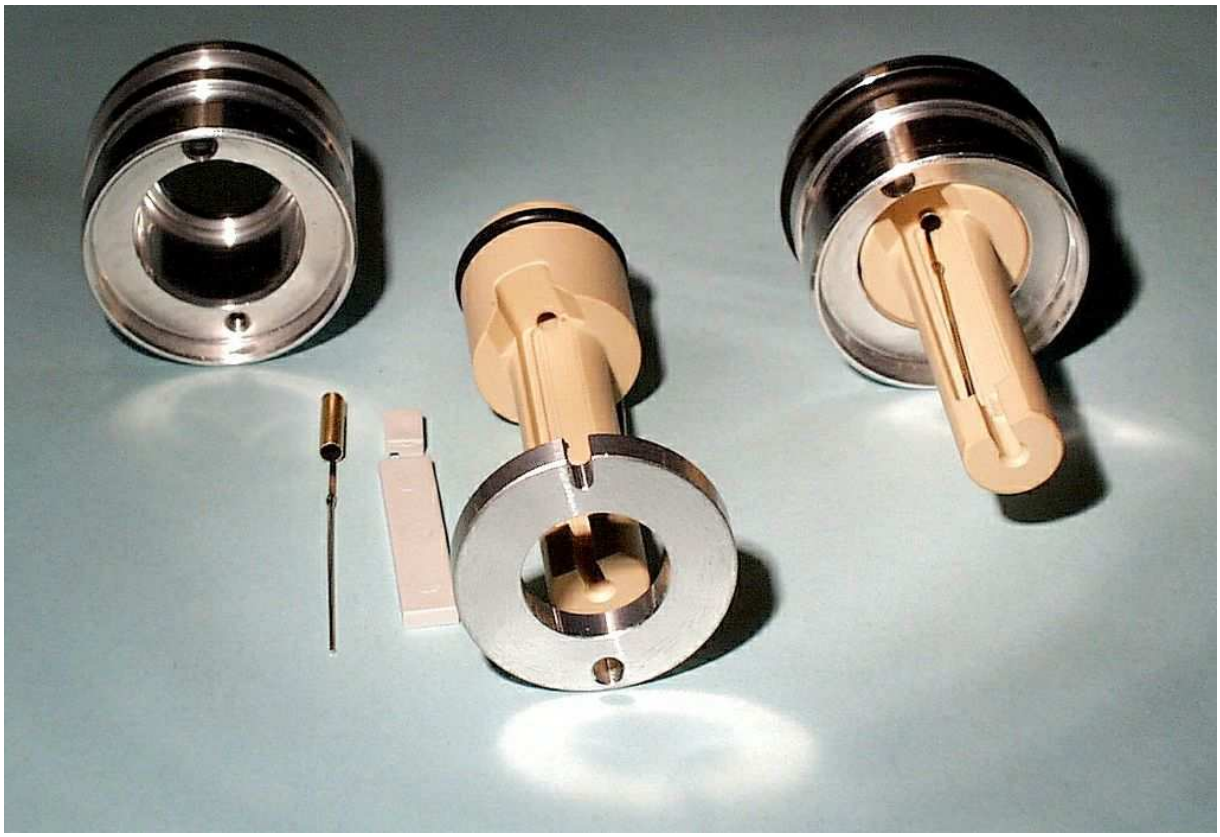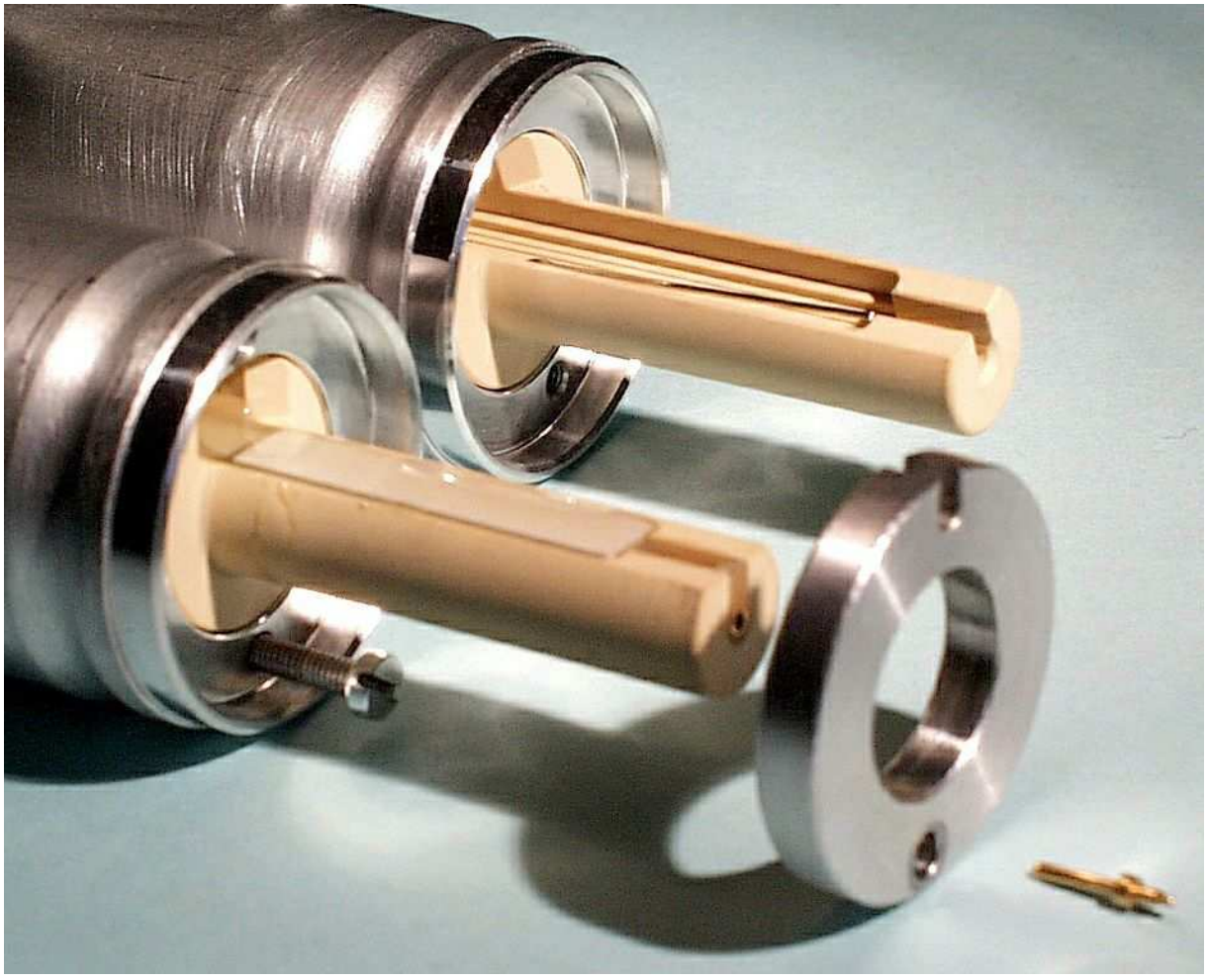Drift Tube Fabrication