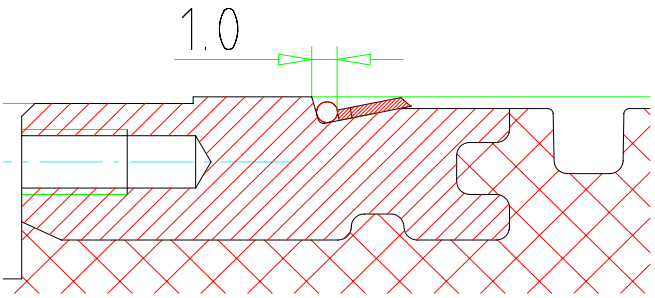
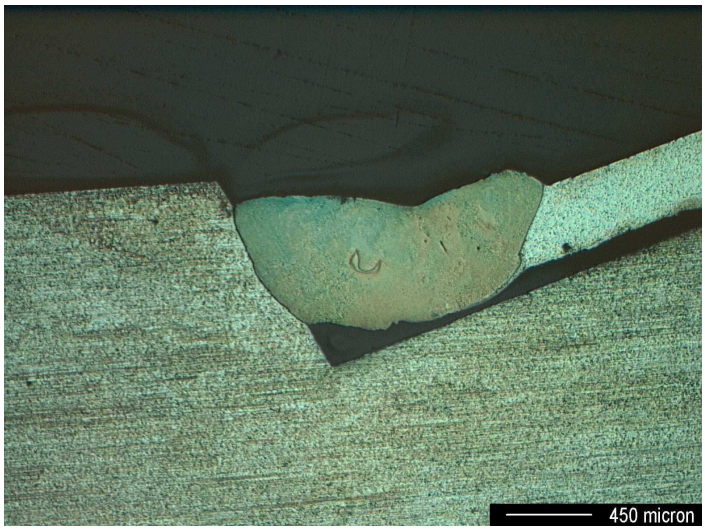
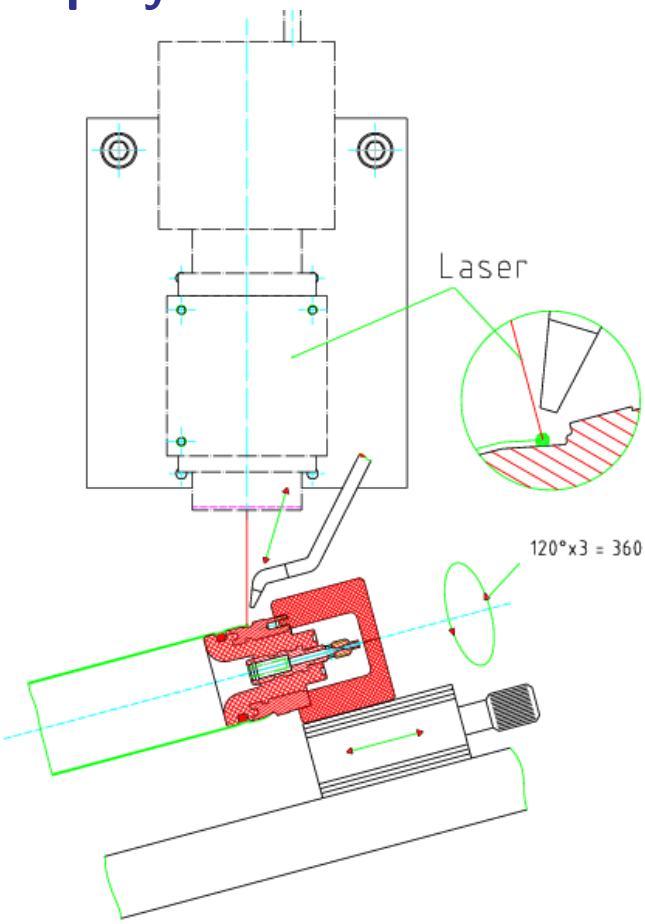
# Laser Welding of Drift Tubes

## Reliable ground contact to the aluminum tube

### via the aluminum ring of the endplug:




$\Longrightarrow$ **Contact resistance $< 1$ m$\Omega$,**
**unchanged after accelerated salt spray corrosion test**