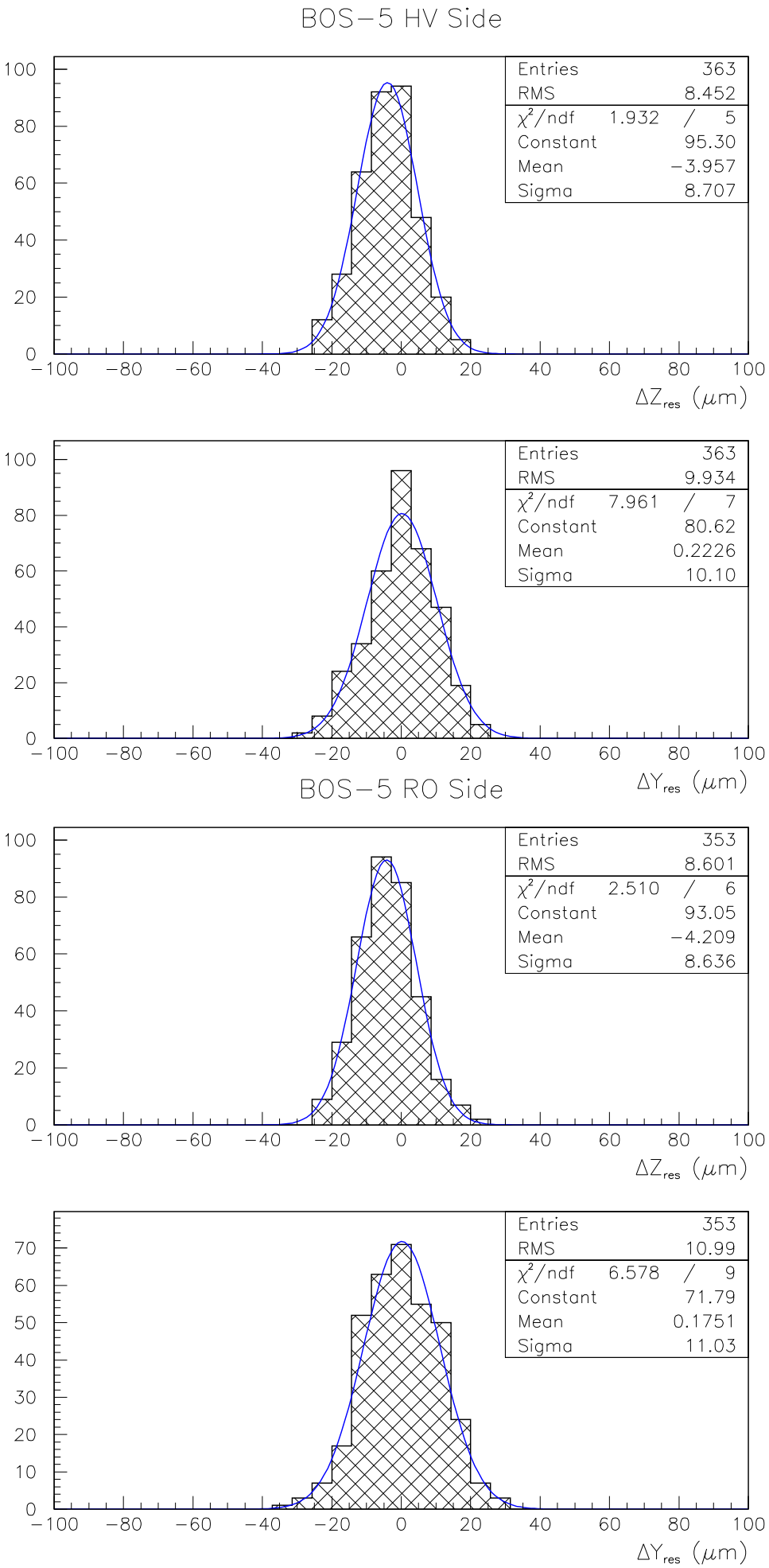Precision achieved: $< 10\ \mu$m (rms)